

M600

FOR PROFESSIONAL USE ONLY

Description

M600 is a very good general purpose cleaner. It is suitable for cleaning and degreasing bare metal, existing finishes and sanding fillers / surfacers, etc. It is the mildest Sikkens solvent-based cleaners.
M600 is not recommended on plastic or fiberglass body parts. (In these cases use M700).

Before cleaning with a surface cleaner

When a repair is to be made, first wash the car or body panel with warm water and pH neutral detergent. Contamination of residual grease, oil, wax and silicones will not be removed.

Cleaning technique

Wet a clean cloth with M600 and degrease the surface and thoroughly dry with a high quality absorbent cloth. Always use two cloths, one for degreasing and one for removing the contamination.

Avoid the M600 to evaporate.

The purpose of surface cleaning is to remove residual grease, oil, wax, silicones, etc.

Replace cloths regularly by clean ones.

To avoid the risk of fire, dispose of used rags in a sealed container.

Point of attention on surface cleaning / degreasing:

Salt residue and blistering:

With all cleaning and degreasing activities: once the surface under treatment has been cleaned, it must never be touched with the bare hand; as salts, moisture and oils can be transferred to the prepared surface which may result in delamination or blistering problems. It is particularly important that hand protecting barrier creams are never used near an automobile that is to be refinished.

Organic hydrocarbon-based degreasers (i.e. M600, M700 Antistatic Silicon Remover) will remove organic substances, such as fat, oil and grease originating from hands, but not salt. Water or water-based surface cleaners / degreasers (i.e. Autowave Degreaser, M850) however, can remove salt.

Should you have touched a sanded and cleaned surface with bare hands; degrease it again with first one of the solvent borne- and next with one of the water borne degreasers again according to the recommended cleaning technique.

Truck body constructions:

It is important to prevent dirt residues from getting into construction joints of vans, lorries, etc. during cleaning and degreasing. They might cause adhesion problems when the paint is applied. Vertically fitted parts should, therefore, first be cleaned and degreased from the bottom upwards and subsequently from the top downwards

Degreasing and Condensation on metal surfaces:

After a surface has been cleaned and degreased, solvent will evaporate. Heat needed for evaporation is withdrawn from that surface, making it colder than the surrounding atmosphere, which results in (often not visible) condensation on the surface. Allow the moisture sufficient time to evaporate. The first coat of paint can be applied as soon as the surface has re-gained the temperature of the surrounding atmosphere. Earlier application of the coat may lead to adhesion problems. The same problem may arise if a vehicle is transferred from a cold room to a warm one or from outdoors to indoors. Allow vehicles a minimum of one hour to acclimatize. Double-walled vehicles (and certainly insulated ones) require some hours to acclimatize

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Health and Safety



Akzo Nobel Car Refinishes recommends to provide adequate ventilation during cleaning and degreasing. In addition, wear suitable respiratory protection and suitable gloves.

VOC

2004/42/IIIB(A)(850)760

The EU limit value for this product (product category: IIB. a) in ready to use form is max. 850 g/liter of VOC. The VOC content of this product in ready to use form is max. 760 g/liter.

Product storage

Product shelf-life is determined when products are stored unopened at 20°C. Avoid too much temperature fluctuation.

- o Product shelf life data see TDS S9.01.02

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IMPORTANT NOTE The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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